

SPECIFICATIONS

MODEL NO.		HSRT-TR55	HSRT-TR55/65	HSRT-TR65/80
PRODUCTION		CO-EXTRUSION MULTIPLE FILM		
THICKNESS(mm)		0.025~0.25(m/m)		
MAX. LAYFLAT WIDTH(mm)		1000m/m	1350m/m	1800m/m
MAX. OUTPUT(DEPENDING ON SIZE OF DIE. WORKING CONDITIONS AND MATERIAL PROPERTIES)		120kg/hr. } 150kg/hr.	150kg/hr. } 200kg/hr.	180kg/hr. } 250kg/hr.
EXTRUDER	GEAR	3 ALEX TRANSMISSIBLE TYPE		
	SCREW DIA.	55m/m	65m/mx1+55m/mx2	80m/mx1+65m/mx2
	L/D	28/1		
	SCREW SPEED	0~100 r.p.m.		
	MATERIAL OF SCREW	MADE FROM SACM-645 ALLOY STEEL, HARDCHROMED PLATED AND NITRIDED.		
	MATERIAL OF BARREL	MADE FROM SACM-645 ALLOY STEEL, POLISHED AND NITRIDED.		
	TEMPERATURE CONTROL	2x3	3x2+3x1	3x2+4x1
MAIN DRIVING MOTOR	MOTOR A.C.	30HPx3	30HPx2 /50HPx1	50HPx2 /75HPx1
DIE.		250m/m	300m/m	400m/m
AIR RING		300m/m	350m/m	500m/m
OSCILLATING TAKE-UNIT	DRIVING MOTOR	1HP AC INVERTER. 0.2kg/M TORQUE MOTOR W/ REDUCER		2HP AC INVERTER. 0.4kg/M TORQUE MOTOR W/ REDUCER
	TAKE-UP SPEED	0~80 M/min		
	NIP-ROLL FACE LENGHT	1200m/m	1500m/m	2000m/m
	TOTAL HEIGHT OF TAKE-UP UNIT	7000m/m	8000m/m	10000m/m
WINDER	TYPE	SINGLE OR BACK-TO-BACK TENSION WINDER		
	MAX. WINDING WEB WIDTH (max.)	1000m/m	1350m/m	1800m/m
	WINDING MOTOR	0.4kg/M TORQUE MOTOR W/REDUCER	0.5kg/M TORQUE MOTOR W/REDUCER	0.5kg/M TORQUE MOTOR W/REDUCER
	MAX. WINDING WEB DIA.	500m/m~1000m/m		
	WINDING SPEED	0~80 M/min		
CONTROL PANEL		ISOLATED TYPE WITH COMPLETE SET OF HIGH GRADE ELECTRICAL PARTS.		

YE I RESERVES THE RIGHT TO CHANGE SPECIFICATIONS OR MATERIALS FOR IMPROVEMENT WITHOUT PRIOR NOTIFICATION.